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Product specification

 Product hierarchy / Date
 1343501 / 16.11.2020

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General product information

Product hierarchy: 1343501

Product description: SK 45/27 MAB MDR CR
 Two piece Screw cap with ratchet tamper evidence band, with EPE washer, with child resistant function, PE made, suitable to plastic container with 45mm DIN neck finish.

Weight: 15,59 G +/-10%

Customer drawing no.: ENG-00-001111

Customer drawing tolerances relate to the results of measurement averages, except for ovality. Ovality tolerances depend upon transport conditions, packaging media, vibration and temperature.

Neck material: HDPE/PP

Neck finish drawing no.: ENG-00-005003

Containers must meet BERICAP drawing specifications.

Child resistance is in accordance with Standard ISO 8317 (2003). The distributor / bottler of the packaging is responsible for guaranteeing the function of child resistance for the total packaging (container, filling material, closure) over the corresponding life span. BERICAP points out explicitly that aggressive filling materials can affect the function of child resistance of the closure negatively. Child resistance function has to be examined by the distributor / bottler, before the total packaging is launched to the market.

Product properties

Components:	Resin HDPE General	PE liner	
Pack. unit:	575X380X373 mm		
Qty/pack. unit:	950	0	0
Pallet:	1200X800X130 mm		
Pack. units/pallet	20	0	0

Storage

Min. storage temperature: 10 °C
 Max. storage temperature: 28 °C

Pallets should be stored in a clean dry area away from UV light, smells and high temperature variations. Pallets should not be double stacked. Closures are to be used within 12 months after date of delivery.

The characteristics of the product are additionally fixed in separate process-, inspection- and sampling plans. Not subject to our automated up-date service.

Application

Min. application temperature:	18 °C
Max. application temperature:	28 °C
Manual application torque:	4,00 Nm (35,32 Inch lbs) +/-20,0%
Maximum head pressure/Topload:	100,0 N

Meeting the above requirements does not absolve the customer from the requirement to set up the capping equipment as required and from carrying out compatibility tests between the applied closure and filled product. Technical assistance can be provided by BERICAP.

The characteristics of the product are additionally fixed in separate process-, inspection- and sampling plans. Not subject to our automated up-date service.